

Rehabilitation Of Concrete Structures

Rehabilitation Of Concrete Structures Rehabilitation of concrete structures is a critical aspect of maintaining the safety, functionality, and longevity of infrastructure. Over time, concrete structures such as bridges, buildings, tunnels, and dams are subjected to various forms of deterioration caused by environmental factors, load conditions, and material aging. Proper rehabilitation not only extends the service life of these structures but also ensures they meet current safety standards and performance requirements. This comprehensive guide explores the essential aspects of concrete structure rehabilitation, including causes of deterioration, inspection and assessment, rehabilitation methods, and best practices for long-term maintenance.

Understanding the Need for Concrete Structure Rehabilitation

Common Causes of Concrete Deterioration

Concrete deterioration can result from a multitude of factors, which can be broadly categorized as:

- Environmental Factors:** Exposure to moisture, freeze-thaw cycles, chloride ingress, carbonation, and chemical attacks can weaken concrete over time.
- Structural Loadings:** Excessive or unexpected loads can induce cracks and damage, compromising structural integrity.
- Material Aging:** Natural aging processes can lead to loss of concrete strength and durability.
- Poor Construction Practices:** Inadequate curing, improper mix proportions, or substandard workmanship can accelerate deterioration.
- Corrosion of Reinforcement:** Steel reinforcement embedded in concrete can corrode if protective cover is compromised, leading to cracking and spalling.

Impacts of Deterioration

Ignoring signs of deterioration can result in:

- Reduced load-carrying capacity
- Increased safety risks for users and occupants
- Higher repair costs if issues worsen
- Potential failure of entire structural systems
- Decreased service life and increased lifecycle costs

2 Inspection and Assessment of Concrete Structures

Visual Inspection

The initial step involves a thorough visual assessment to identify visible signs of damage such as cracks, spalling, discoloration, efflorescence, and corrosion stains.

Non-Destructive Testing (NDT)

NDT methods provide valuable data without damaging the structure:

- Ultrasonic Pulse Velocity (UPV):** Measures concrete quality and detects internal flaws.
- Rebound Hammer Test:** Estimates surface hardness and strength.
- Ground Penetrating Radar (GPR):** Identifies embedded reinforcement and voids.
- Infrared Thermography:** Detects delaminations and moisture ingress.

Sampling and Laboratory Testing

Collected core samples are tested for compressive strength, moisture content, and chemical composition, providing precise data for designing rehabilitation strategies.

Structural Analysis

Advanced analysis

techniques evaluate load capacity, crack patterns, and structural stability based on inspection data. Methods of Rehabilitation for Concrete Structures Surface Treatments and Repairs These are the most common and straightforward rehabilitation methods: Crack Injection: Seals cracks to prevent ingress of damaging agents. Patch Repairs: Removes deteriorated concrete and replaces it with compatible material. Surface Coatings: Protects concrete from environmental exposure and reduces permeability. Structural Reinforcement Techniques When existing structures lack sufficient capacity, reinforcement methods are employed: External Post-Tensioning: Adds prestress to improve load capacity. Fiber-Reinforced Polymer (FRP) Strengthening: Bonded composites increase strength and ductility. Steel Plate Bonding: Plates are bonded to structural elements to provide additional support. Material-Based Rehabilitation Methods These involve replacing or augmenting existing concrete: Overlay and Overlay Repair: Applying a new layer of concrete or mortar over existing surfaces to restore surface integrity. Shotcrete: Sprayed concrete used for repairs and reinforcement of irregular surfaces. Epoxy and Polymer-Based Repairs: Use of high-strength adhesives for bonding new concrete or filling voids. Corrosion Protection and Control Since corrosion of reinforcement is a leading cause of deterioration, specific measures include: Reinforcement Encapsulation: Applying corrosion inhibitors or protective coatings on reinforcement. Cathodic Protection: Using electrochemical methods to prevent steel corrosion. Improving Concrete Cover: Increasing cover thickness to reinforce the barrier against aggressive agents. Choosing the Right Rehabilitation Strategy Factors Influencing Decision-Making Selecting an appropriate rehabilitation method depends on: Extent and type of damage Structural importance and load requirements Environmental conditions Available budget and resources Desired lifespan and performance goals Design Considerations Rehabilitation designs should be compatible with existing structures, ensuring minimal disruption and maximal durability. 4 Best Practices for Effective Concrete Rehabilitation Preparation and Surface Cleaning Proper cleaning and preparation of the surface ensure good bonding of repair materials. Use of Compatible Materials All repair materials should match the physical and chemical properties of existing concrete to prevent issues like delamination. Quality Control and Testing Regular testing during and after rehabilitation ensures that repairs meet specified standards. Monitoring and Maintenance Post-rehabilitation, ongoing monitoring and maintenance are essential to detect early signs of deterioration and address them promptly. Long-Term Maintenance and Preservation of Concrete Structures Scheduled Inspections Routine inspections help identify emerging problems before they escalate. Environmental Protection Measures Implementing protective coatings, drainage improvements, and environmental controls can reduce exposure to damaging agents. Preventive Maintenance Activities such as cleaning, resealing, and minor repairs prolong

the lifespan of rehabilitated structures. Documentation and Record-Keeping Maintaining detailed records of inspections, repairs, and materials used aids future maintenance planning.

Conclusion Rehabilitation of concrete structures is an essential component of infrastructure management, ensuring safety, durability, and cost-effectiveness. By understanding the causes of deterioration, conducting thorough assessments, selecting appropriate repair methods, and adhering to best practices, engineers and maintenance professionals can extend the service life of vital structures. Investing in proper rehabilitation not only preserves the structural integrity but also enhances resilience against future challenges, ultimately safeguarding public safety and economic interests. For optimal results, always consult with experienced structural engineers and materials specialists to develop tailored rehabilitation strategies that meet specific project requirements and environmental conditions.

Question What are the common causes of deterioration in concrete structures that require rehabilitation? Common causes include corrosion of reinforcement, freeze-thaw cycles, chemical attacks (like sulfate attack), physical damage, and inadequate design or construction practices. What are the primary methods used in the rehabilitation of deteriorated concrete structures? Primary methods include surface repairs (patching, sealing), cathodic protection, concrete overlays, corrosion inhibitors, and full or partial replacement of damaged sections. How does corrosion of reinforcement impact the structural integrity of concrete? Corrosion causes expansion of reinforcement bars, leading to cracking, spalling, and loss of bond between concrete and steel, which compromises the load-carrying capacity of the structure. What role does nondestructive testing (NDT) play in the rehabilitation process? NDT methods like ultrasonic testing, ground-penetrating radar, and half-cell potential measurements help assess the extent of damage, locate corrosion, and inform effective repair strategies without damaging the structure. When is it necessary to consider complete replacement versus repair of a concrete structure? Complete replacement is considered when the structure has extensive damage, severe reinforcement corrosion, or structural safety is compromised, whereas repairs are suitable for localized or minor deterioration. What advancements in materials are improving concrete rehabilitation techniques? Innovations include high-performance repair mortars, corrosion-inhibiting coatings, fiber-reinforced composites, and self-healing concrete materials that extend the lifespan of rehabilitated structures. How important is early intervention in the rehabilitation of concrete structures? Early intervention can prevent minor damages from progressing into major structural issues, reducing repair costs, extending service life, and ensuring safety and durability.

6 What are the key considerations for ensuring the durability of rehabilitated concrete structures? Key considerations include proper surface preparation, compatibility of repair materials,

protection against future environmental attacks, and implementing protective coatings or cathodic protection as needed.

Rehabilitation of concrete structures: Ensuring Durability, Safety, and Longevity Concrete remains one of the most widely used construction materials worldwide, prized for its strength, durability, and versatility. However, like all materials, concrete is susceptible to deterioration over time due to environmental exposure, load stresses, and inherent material flaws. The process of rehabilitation of concrete structures has become an essential aspect of civil engineering, aimed at restoring, strengthening, and prolonging the service life of existing infrastructure. This comprehensive review explores the critical facets of concrete rehabilitation, including causes of deterioration, assessment methods, repair techniques, and emerging innovations. ---

Understanding the Need for Concrete Rehabilitation Reasons for Concrete Deterioration Concrete deterioration can arise from a variety of factors, often acting synergistically:

- **Environmental Factors:**
- **Carbonation:** The ingress of carbon dioxide reduces the pH of concrete, leading to corrosion of embedded steel reinforcement.
- **Chloride Attack:** Chloride ions, primarily from de-icing salts or seawater, penetrate the concrete and induce corrosion.
- **Freeze-Thaw Cycles:** Repeated freezing and thawing cause internal stresses and surface scaling.
- **Chemical Attack:** Exposure to aggressive chemicals like sulfates can weaken concrete.
- **Mechanical Factors:**
- **Overloading** beyond design capacity causes cracks and structural fatigue.
- **Impact damage** from accidents or natural events.
- **Material and Construction Defects:**
- **Poor mix design, inadequate curing, or improper placement** can predispose concrete to early deterioration.
- **Reinforcement corrosion** due to inadequate cover or corrosion inhibitors.
- **Aging and Wear:**
- **Long-term exposure** to traffic, vibrations, and environmental conditions naturally degrades concrete.

Impacts of Deterioration on Structural Integrity Deterioration compromises the load-bearing capacity, safety, and aesthetics of concrete structures. Left unaddressed, it can lead to catastrophic failures, increased maintenance costs, and shortened lifespan of infrastructure. Therefore, timely diagnosis and effective rehabilitation strategies are crucial. ---

Assessment and Diagnosis of Concrete Deterioration Rehabilitation Of Concrete Structures

7 Visual Inspection The first step involves comprehensive visual surveys to identify cracks, spalling, efflorescence, exposed reinforcement, and surface discoloration.

Non-Destructive Testing (NDT) Advanced techniques allow evaluation without damaging the structure:

- **Ultrasound Pulse Velocity (UPV):** Detects internal flaws.
- **Rebound Hammer Test:** Estimates surface hardness and concrete strength.
- **Ground Penetrating Radar (GPR):** Locates embedded reinforcement and voids.
- **Infrared Thermography:** Identifies moisture ingress and delamination.

Laboratory Testing Sample extraction and analysis provide detailed information:

- **Compressive strength tests**
- **Chemical analysis** for sulfate,

chloride content - Reinforcement corrosion assessment via half-cell potential measurement Structural Analysis Finite element modeling and load testing help determine residual capacity and safety margins, guiding rehabilitation decisions. --- Principles and Objectives of Concrete Rehabilitation Rehabilitation aims to:

- Restore structural integrity and load capacity
- Protect reinforcement from corrosion
- Improve durability against environmental threats
- Enhance aesthetics
- Minimize downtime and future maintenance costs

Effective rehabilitation involves selecting appropriate repair techniques tailored to the type and extent of deterioration, structural importance, and environmental conditions. --- Common Techniques for Concrete Rehabilitation

Surface Repairs Used for minor surface defects:

- Cleaning: Removing dirt, loose debris, and contaminants via high-pressure water jetting or sandblasting.
- Crack Repair: - Routing and sealing: For small cracks. - Epoxy injections: Filling active or dormant cracks.
- Surface Coatings and Sealants: - Protective paints, epoxy overlays, or penetrating sealers to prevent ingress of harmful agents.

Rehabilitation Of Concrete Structures 8

Structural Repairs For significant deterioration affecting load capacity:

- Overlay Methods: - Applying a new layer of concrete or mortar to restore surface profile and protect underlying concrete.
- Fiber-Reinforced Polymer (FRP) Wrapping: - Applying composite materials to confine or strengthen existing concrete, particularly in columns and beams. - Advantages include high strength-to-weight ratio, corrosion resistance, and ease of installation.
- Steel Plate or Jacketing: - Encasing structural members with steel plates or additional concrete jackets to increase load capacity.

Infill and Reconstruction For extensive damage or loss of material:

- Partial or Complete Replacement: - Demolition of severely compromised sections followed by new concrete placement.
- Shotcrete: - Sprayed concrete used for repairing surfaces, especially in difficult-to-access areas.

Corrosion Protection and Prevention Rehabilitation often involves measures to mitigate reinforcement corrosion:

- Cathodic Protection: - Applying a small electric current to inhibit corrosion.
- Reinforcement Encapsulation: - Using corrosion-inhibiting coatings or sacrificial anodes.

--- Innovations and Future Directions in Concrete Rehabilitation

Advanced Materials Emerging materials are enhancing repair durability:

- Self-Healing Concrete: - Incorporates bacteria or chemical agents that activate upon crack formation to precipitate healing agents.
- High-Performance Repair Mortars: - Designed for compatibility, adhesion, and resistance to environmental aggressors.

Smart Technologies Integration of sensors and monitoring systems:

- Embedding strain gauges, corrosion sensors, and moisture detectors to enable real-time health monitoring.
- Facilitates proactive maintenance and reduces unexpected failures.

Environmental Considerations Rehabilitation techniques are increasingly focused on sustainability:

- Use of recycled aggregates and eco-friendly binders.
- Minimizing carbon

footprint through efficient repair strategies. Rehabilitation Of Concrete Structures 9 Digital and Robotic Assistance Automation and robotics are transforming rehabilitation: - Robotic scarifying, cleaning, and applying repair materials. - Drones for inspection in inaccessible locations. --- Challenges and Considerations in Concrete Rehabilitation While the advancements are promising, several challenges persist: - Compatibility of Repair Materials: Ensuring that new materials bond well with existing concrete without causing additional stresses. - Assessment Accuracy: Precise diagnosis is critical; underestimating deterioration can lead to premature failure. - Cost and Disruption: Rehabilitation can be expensive and may require significant downtime. - Environmental Impact: Selecting environmentally sustainable repair methods remains a priority. --- Case Studies and Practical Applications Real-world applications showcase the effectiveness of various rehabilitation strategies: - Restoration of aging bridges with FRP wrapping. - Seismic retrofitting of concrete columns using fiber-reinforced polymers. - Coastal infrastructure protection through cathodic protection and protective coatings. --- Conclusion The rehabilitation of concrete structures is an evolving discipline that combines traditional repair techniques with cutting-edge materials and technologies. As urban infrastructure ages and environmental challenges intensify, the importance of effective, durable, and sustainable rehabilitation methods cannot be overstated. A multidisciplinary approach—integrating thorough assessment, innovative repair solutions, and proactive maintenance—is essential to extend the service life of concrete structures, ensuring safety, functionality, and resilience for decades to come. --- References and Further Reading - Neville, A. M. (2012). *Properties of Concrete*. Pearson. - Mehta, P. K., & Monteiro, P. J. M. (2014). *Concrete: Microstructure, Properties, and Materials*. McGraw-Hill. - ASTM Standards for Concrete Repair and Rehabilitation. - Recent journal articles on innovative repair materials and techniques. --- Author's Note: The field of concrete rehabilitation is continually advancing, driven by technological innovations and the pressing need for sustainable infrastructure management. Staying informed of the latest research and adopting best practices are key to effective rehabilitation strategies. concrete repair, structural assessment, crack injection, concrete restoration, concrete curing, corrosion protection, structural strengthening, concrete surface treatment, durability enhancement, repair materials

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assumes no previous experience valuable study aids such as
exercise problems questions and word lists enhance usability

this introduction to the principles of concrete mechanics and design focuses on the fundamentals from very basic elementary to the very complicated concepts and features an easy to follow yet thorough step by step design methodology emphasizes basic principles of the mechanics aspects of concrete design and avoids explanations of the detail requirements which can be found in the aci code and commentary surveys modern design philosophies and features an amply illustrated tour of the world of concrete carefully lays out the various design procedures step by step for flexural design shear design column design etc prepares and encourages students to program procedures for computer solution instructors at their own discretion can suggest follow up coding assignment goes beyond the traditional description of materials to provide substantive coverage of concrete current concrete technology and the durability of materials especially since many engineers will find themselves repairing rehabilitating and strengthening existing structures rather than designing new ones explores the interrelationship between design and analysis a typical problem area for students especially in relation to statically indeterminate structures reviews some structural analysis methods for continuous beams and frames especially those methods that designers will find useful for checking purposes e g moment distribution explains how the behavior of structures can be controlled through design decisions includes sections on basic plate theory and yield line theory as supplements to the common design procedures of the aci code contains important optional topics that students can master through self study after understanding the basics such as torsion slab design footings and retaining walls includes many easy to follow examples worked out in great detail contains a large number of illustrations features very carefully designed problem sets that require students to think and appreciate various physical aspects of what they are doing contains a comprehensive glossary of terms common in concrete engineering and the construction industry definitions are based largely on the cement and concrete terminology report of aci committee 116

this revised fully updated second edition covers the analysis design and construction of reinforced concrete structures from a real world perspective it examines different reinforced concrete elements such as slabs beams columns foundations basement and retaining walls and pre stressed concrete incorporating the most up to date edition of the american concrete institute code aci 318 14 requirements for the design of concrete structures it includes a chapter on metric system in reinforced concrete design and construction a new chapter on the design of formworks has been added which is of great value to students in the construction engineering programs along with practicing engineers and architects this second edition also includes a new appendix with color images illustrating various concrete construction practices

and well designed buildings the aci 318 14 constitutes the most extensive reorganization of the code in the past 40 years references to the various sections of the aci 318 14 are provided throughout the book to facilitate its use by students and professionals aimed at architecture building construction and undergraduate engineering students the scope of concepts in this volume emphasize simplified and practical methods in the analysis and design of reinforced concrete this is distinct from advanced graduate engineering texts where treatment of the subject centers around the theoretical and mathematical aspects of design as in the first edition this book adopts a step by step approach to solving analysis and design problems in reinforced concrete using a highly graphical and interactive approach in its use of detailed images and self experimentation exercises concrete structures second edition is tailored to the most practical questions and fundamental concepts of design of structures in reinforced concrete the text stands as an ideal learning resource for civil engineering building construction and architecture students as well as a valuable reference for concrete structural design professionals in practice

contents general principles of durability design of reinforced concrete structures state of the art structural features of engineering installations for storage of dry materials and liquids analysis of defects and damages in reinforced concrete silos bunkers and reservoirs in service analysis of main degradation processes in concrete and reinforced concrete structures of engineering installations analysis of models of durability for the main degradation processes in concrete and reinforcement investigation of statistical parameters of operational loads in engineering structures experimental and theoretical investigation of strength of reinforced concrete members of engineering structures under sustained low cycle loading durability design of reinforced concrete structures of engineering installations based on the limit state method application of finite element method in numerical investigation of durability of reinforced concrete silos practical methods of enhancing durability of reinforced concrete structures of engineering installations service conclusion index

1 introduction 2 materials 3 flexural analysis and design of beams 4 shear and diagonal tension in beams 5 bond anchorage and developmental length 6 serviceability 7 analysis and design for torsion 8 short columns 9 slender columns 10 strut and tie models 11 design of reinforcement at joints 12 analysis of indeterminate beams and frames 13 analysis and design of slabs 14 yield line analysis for slabs 15 strip method for slabs 16 footings and foundations 17 retaining walls 18 concrete building systems 19 prestressed concrete 20 seismic design appendix a design aids appendix b si conversion factors inch pound units to si unites

based on the latest version of designing codes both for buildings and bridges gb50010 2010 and jtj d62 2004 this book starts from steel and concrete materials whose properties are very important to the mechanical behavior of concrete structural members step by step analysis of reinforced and prestressed concrete members under basic loading types tension compression flexure shearing and torsion and environmental actions are introduced the characteristic of the book that distinguishes it from other textbooks on concrete structures is that more emphasis has been laid on the basic theories of reinforced concrete and the application of the basic theories in design of new structures and analysis of existing structures examples and problems in each chapter are carefully designed to cover every important knowledge point as a basic course for undergraduates majoring in civil engineering this course is different from either the previously learnt mechanics courses or the design courses to be learnt compared with mechanics courses the basic theories of reinforced concrete structures cannot be solely derived by theoretical analysis and compared with design courses this course emphasizes the introduction of basic theories rather than simply being a translation of design specifications the book will focus on both the theoretical derivations and the engineering practices

this book design of concrete structures in s i units is based on working stress method as per code is 456 2000 all the chapters of the book have been revised and re arranged in eight parts 32 thirty two chapters separate aspects of design of one structural member have been described in different subsequent chapters in addition to above i the service life of concrete structures ii non destructive tests evaluation of strength ndt nde of materials and iii futuristic construction materials and technique fcmt likely to be used for the concrete are new topics text for these topics rarely available in current books by other authros have been first time given to familiarize the readers

structural concrete members often show great deviation in structural performance from that predicted by the current code of practice in certain cases the predications considerably underestimate the capabilities of a structure or member while in others the predictions are unsafe as they overestimate the member s ability to perform in a prescribed manner clearly a rational and unified design methodology is still lacking for structural concrete this book presents a simplified methodology based on calculations which are quick easily programmable and no more complex than those required by the current codes it involves identifying the regions of a structural member or structure through which the external load is transmitted from its point of application to the supports and then strengthening these regions as required as most of these regions enclose the trajectories of internal compression actions the technique has been called the

compressive force path method ultimate limit state design for concrete structures will provide designers with a practical and easily applied method for the design of a concrete structure which is fully compatible with the behaviour of concrete as described by valid experimental evidence at both the material and structural level

17 2 stress fields for simple structures 2 1 introduction in this chapter the behavior and strength of simple structures made of rein forced or prestressed concrete is investigated with the aid of stress fields in particular the webs and flanges of beams simple walls brackets bracing beams and joints of frames are investigated by this means the majority of design cases are already covered in reality all structural components are three dimensional here however components are considered either directly as two dimensional plate elements i e the plane stress condition with no variation of stress over the thickness of the element or they are subdivided into several plates since two dimensional structural elements are statically redundant it is possible for a particular loading to be in equilibrium with many theoretically an infinite number of stress states if the lower bound method of the theory of plasticity is employed then an admissible stress field or any combination of such stress fields may be selected in chapter 4 it is shown that this method is suitable for the design of reinforced concrete structures and the consequence of the choice of the final structural system on the structural behavior is dealt with in detail the first cases of the use of this method date back to ritter 6 and morsch 4 who already at the beginning of the century investigated the resultants of the internal stresses by means of truss models

this book is concerned with the dynamic behavior of reinforced prestressed concrete structures such as buildings and bridges it discusses how to predict or check the real inelastic behavior of concrete structures subjected to dynamic loads including equipment loads earthquake motions seismic interactions and missile impacts a number of techniques have recently been developed to assist in evaluating such occurrences this book is intended to apply structural dynamics to concrete structures and is appropriate as a textbook for an introductory course in dynamic behavior of concrete structures at the upper undergraduate or graduate level as well as for practicing engineers

reinforced concrete has long been a cornerstone of modern construction offering strength durability and versatility in building structures of all types as the demand for sustainable high performance materials grows so does the need for continued innovation and advancement in this field this comprehensive collection of articles brings together the latest research and insights into the many aspects of reinforced concrete from

materials and properties to design and optimization and even the identification of pathologies and the effects of corrosion each section offers valuable knowledge and expertise with contributions from leading experts in the field this collection provides a comprehensive overview of the latest innovations and research in reinforced concrete it is an essential resource for researchers engineers and practitioners seeking to stay up to date with the latest advancements in this important field

a practical guide to reinforced concrete structure analysis and design reinforced concrete structures explains the underlying principles of reinforced concrete design and covers the analysis design and detailing requirements in the 2008 american concrete institute aci building code requirements for structural concrete and commentary and the 2009 international code council icc international building code ibc this authoritative resource discusses reinforced concrete members and provides techniques for sizing the cross section calculating the required amount of reinforcement and detailing the reinforcement design procedures and flowcharts guide you through code requirements and worked out examples demonstrate the proper application of the design provisions coverage includes mechanics of reinforced concrete material properties of concrete and reinforcing steel considerations for analysis and design of reinforced concrete structures requirements for strength and serviceability principles of the strength design method design and detailing requirements for beams one way slabs two way slabs columns walls and foundations

the inability of designers of concrete structures to recognize and quantify the non linear effects of cracking creep and shrinkage is a common cause of serviceability failure such failures include excessive deflection camber and or shortening of members and excessive cracking which may cause aesthetic or durability problems this book provides practising engineers with practical and usable techniques for predicting the non linear effects of creep and shrinkage on the in service behaviour of concrete structures both cracked and uncracked reinforced prestressed and composite members subjected to sustained loads or sustained deformations are considered analytical procedures are developed for the calculation of instantaneous and time dependent stresses and deformations on cross sections in both simple and continuous members numerous self contained worked examples which clearly illustrate the analytical procedures are included a wide variety of practical situations is considered listings of microcomputer programs for a number of the analyses are also presented

concrete structures can be designed for durability by applying the principles and procedures of reliability theory combined with traditional structural design this book is the first systematic

attempt to introduce into structural design a general theory of structural reliability and existing calculation models for common degradation processes it

this book comprises 81 technical papers presented in the conference broadly classified under eight themes the objective of this conference was to identify problems associated with the maintenance and life expectancy of reinforced concrete structures and invite suggestions for durability design criteria

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